# **Operation manual Simplex 400/450**





Simplex 400



Simplex 450

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## **Technical datas**

Sampler:	Version with handwheel		
Sealings:	PTFE-seal cone, O-ring silicon (FDA compliant)		
Material:	AISI 316 L product contact; AISI 304 no product contact		
Pipe pressure:	from 012 bar (0175 psi)		
Opening way:	approx. 5 mm		
Flow diameter:	Ø 10 mm		
Versions:	different in- and output sizes your specification		
Maintenance time:	max. 5 sealing, time to change approx. 35 minutes		

#### Simplex 400

Different input connections



#### Cleaning connection



#### Simplex 450

Different input connections



## Versions





Cleaning input and sampler output, in different versions and sizes. e.g.: 1/2"; 5/8"; straight or 45°





In addition to hose nozzles, in different sizes, also cooling coil can be connected.



## Handling

CIP cleaning completely cleans the Simplex 400 and 450.

The Simplex 450 has the advantage that it can be cleaned and sterilized through the cleaning input before sampling.

After each sample the Simplex 450 should be cleaned, then close the output and fill the sampler with alcohol through the cleaning input, then close the cleaning input. Until the next sample the sampler stays inside sterile.

## **Seals and maintenance**





## Maintenance



1. Step Release locking screw with Phillips screwdriver





2.Step Remove handwheel cap



3. Step Remove retaining ring

4. Stepp Remove outer O-ring



## Maintenance





5. Step Unscrew the spindle with the handwheel cap





6. Step Tapping the Teflon seal cone off the spindle with a flat-head screwdriver



7. Step Remove O-ring

After replacing the seals, grease the spindle completely, including the thread with food grease and than reassemble the sampler in reverse order. We recommend: PARALIQ GTE 703 from Klüber



To more easily press the Teflon seal cone onto the spindle, it should be heated to +50...+70 °C (e.g. in warm water).

Important NOTE! If the sampler is used with weld-on sockets, all seals must be removed before welding. Procedure see Maintenance.

